

**Description:**

D-System Finish is a proprietary mixture of perlited gypsum, silica sand and proprietary additives. D-System Finish can be used to achieve any interior plaster finish and can be tinted to virtually any color.

**Uses:**

D-System Finish is a ready-mix plaster finish for use over prepared drywall, cement board, stucco, CMU, Rastra, AAC or painted surfaces. This unique plaster can be used as a one-step colored faux finish. D-System Finish can also be hard troweled to a polished finish.

**Color:**

Natural White  
20 standard colors ( custom colors by special order only).

**Packaging:**

40 lb. (8.12kg.) multi-wall paper sack.

**Coverage:**

Approximate coverages using 40lbs. are as follows:

- 22.5 sq.ft. @ 3/8" thick.
- 45 sq.ft. @ 3/16" thick.

**Mixing:**

Always wear dust mask, eye protection and protective clothing when mixing and applying D-System Finish. To begin, place 7-8 quarts of potable water into a clean 5 gallon pail. Slowly add

contents of bag and mix 3-4 minutes with a dual blade jiffler mixer at 300-400 r.p.m. until a lump-free, homogenous mix is achieved. A small amount of water may be added to make product workable. If using a tint pack, add all the contents of tint pack to water and mix until color is uniform throughout the mix. Do not over mix or air-entrain the product. Pour D-System Finish onto black paper on top of mud board immediately after mixing. Replace black paper after each pail. Clean pail thoroughly after each use.

**Limitations:**

Use D-System Finish when surface and ambient temperatures are between 45°F and 100°F during application and cure time. D-System Bonder must always be applied to substrate prior to application of D-System Finish. Weather conditions may affect drying, set time and workability. The use of dark powder pigment will increase set times. D-System Finish should be applied at a uniform thickness to avoid darkening in thicker areas. D-System Finish is a interior product, and cannot be used externally or exposed to conditions with continuous moisture.

**Surface Preparation:**

Ensure that surface is clean and

free of bond-inhibiting materials. Failure to correctly prepare the surface may result in product failure. If applying over a painted surface, paint must be load bearing. All joints on gypsum board must be prepared with D-System Mesh and D-System Prep.

**Application:**

D-System Finish may be applied over D-System Prep as soon as Prep material has hardened to touch. D-System Finish must be applied at a minimum thickness of 1/8" and should not exceed 2" in one application ( consult your sales representative for various texture application details.) Using a stainless steel trowel, apply D-System Finish to a flat uniform thickness, always working to a wet edge. Stopping at an inside corner is recommended. When material becomes spongy (35-45 minutes), knock down all ridges and trowel marks. Let D-System Finish set until it is firm to the touch (50-60 minutes). Using a stainless steel pool trowel and fine mist of water, hard trowel surface. The more surface is hard troweled, the more "mottling" will occur.

**Curing/Drying:**

D-System Finish will set hard in 50 minutes, but will not fully cure for 10-15 days. Final color should be

---

apparent in 1-5 days, depending on ambient conditions. If material is 1" thick or more, color could take 30 days or more to fully develop. Temperature and humidity levels must be kept consistent on areas of application (60°F –80°F and 40-80% humidity is recommended.) Keep away from direct sunlight and wind.

**Warning:**

KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION, FOR INDUSTRIAL USE ONLY.

**Clean Up:**

Clean tools and equipment with water immediately after use.

**Storage:**

Keep out of direct sunlight for prolonged periods. Store in a dry, cool area elevated off the ground.

**Shelf Life:**

1 year

**First Aid:**

SKIN CONTACT: Wash thoroughly with soap and water.

EYE CONTACT: Flush immediately with water for 10-15 minutes and contact a physician.

**Spills:**

Sweep up with broom. If mixed, scrape up and wash with water immediately.

**Disposal:**

Dispose of in accordance with local, state or federal regulations.